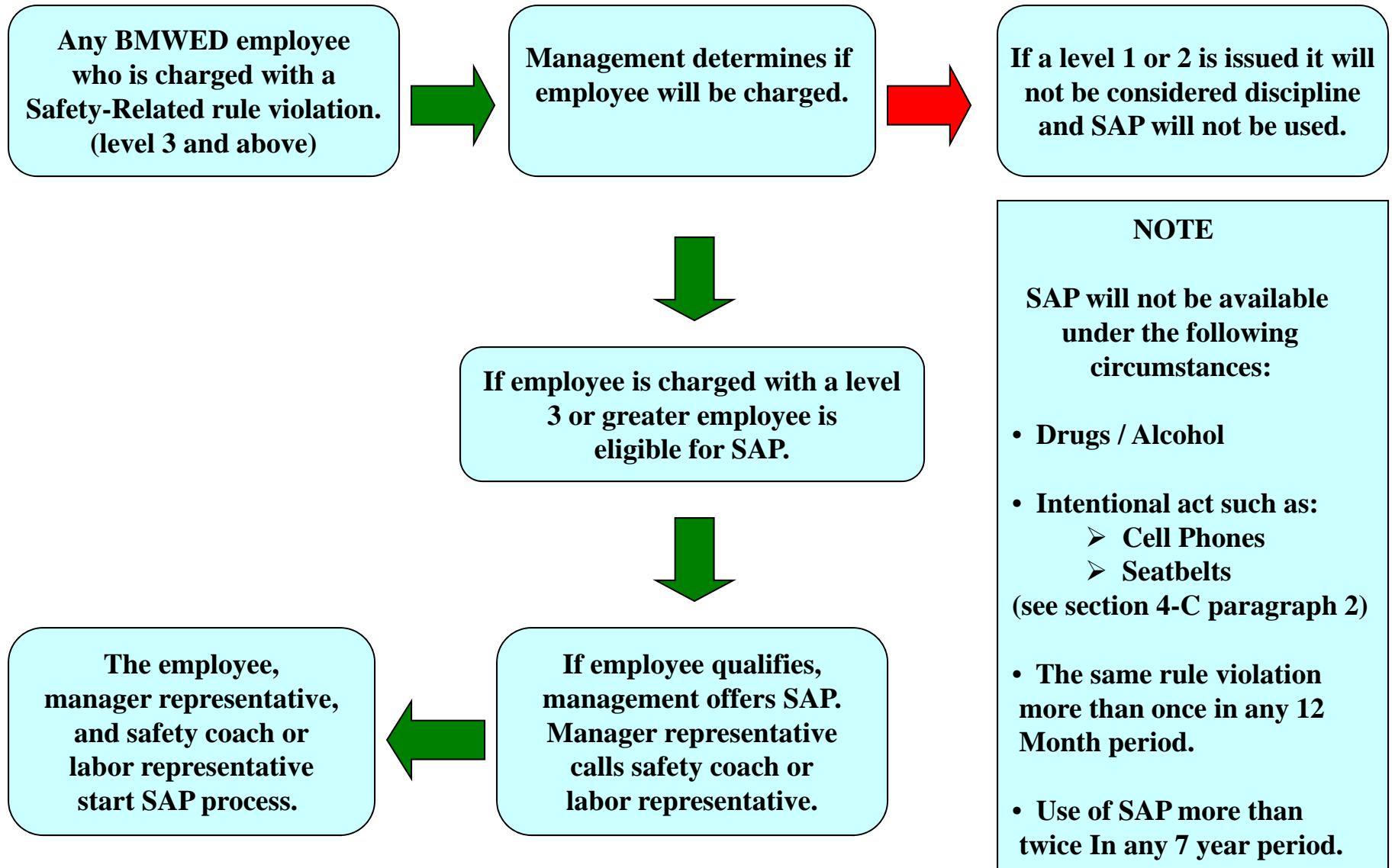


SAP (SAFETY ANALYSIS PROCESS) – FLOW CHART



Revised 7-1-12